

# SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

## Promyde BF845



Version: 1  
Revision date: 02/03/2020

Page 1 of 7  
Print date: 02/03/2020

### SECTION 1: IDENTIFICATION OF THE MIXTURE AND OF THE COMPANY/UNDERTAKING.

#### 1.1 Product identifier.

Product Name: Promyde BF845

#### 1.2 Relevant identified uses of the mixture and uses advised against.

Adequate for extrusion applications

#### Uses advised against:

Uses other than those recommended.

#### 1.3 Details of the supplier of the safety data sheet.

Company: **NUREL**  
Address: Ctra. Barcelona km. 329, 50016  
City: Zaragoza  
Province: Zaragoza  
Telephone: +34 976 465 579  
E-mail: tecnico.nurel@samca.com  
Web: <https://nurelpolymers.com>

**1.4 Emergency telephone number:** +34 976 465 579 (Only available during office hours; Monday-Friday; 08:30-16:00)

### SECTION 2: HAZARDS IDENTIFICATION.

#### 2.1 Classification of the mixture.

The product is not classified as hazardous within the meaning of Regulation (EU) No 1272/2008.

#### 2.2 Label elements.

Contains:  
ε-caprolactam

#### 2.3 Other hazards.

In normal use conditions and in its original form, the product itself does not involve any other risk for health and the environment.

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS.

#### 3.1 Substances.

Not Applicable.

#### 3.2 Mixtures.

This mixture does not contain substances that pose a danger to health or the environment in accordance with the Regulation (EC) No. 1272/2008, are not assigned a Community exposure limit in the workplace, and are not classified as PBT/vPvB or included in the Candidate List.

### SECTION 4: FIRST AID MEASURES.

#### 4.1 Description of first aid measures.

Due to the composition and type of the substances present in the product, no particular warnings are necessary.

#### Inhalation.

Take the victim into open air; keep them warm and calm. If breathing is irregular or stops, perform artificial respiration.

#### Eye contact.

-Continued on next page.-

# SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)



## Promyde BF845

Version: 1

Revision date: 02/03/2020

Page 2 of 7

Print date: 02/03/2020

Remove contact lenses, if present and if it is easy to do. Wash eyes with plenty of clean and cool water for at least 10 minutes while pulling eyelids up, and seek medical assistance.

### Skin contact.

Remove contaminated clothing.

### Ingestion.

Keep calm. NEVER induce vomiting.

### **4.2 Most important symptoms and effects, both acute and delayed.**

No known acute or delayed effects from exposure to the product.

### **4.3 Indication of any immediate medical attention and special treatment needed.**

In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious.

## SECTION 5: FIREFIGHTING MEASURES.

### **5.1 Extinguishing media.**

#### **Suitable extinguishing media:**

Extinguisher powder or CO<sub>2</sub>. In case of more serious fires, also alcohol-resistant foam and water spray.

#### **Unsuitable extinguishing media:**

Do not use a direct stream of water to extinguish. In the presence of electrical voltage, you cannot use water or foam as extinguishing media.

### **5.2 Special hazards arising from the mixture.**

#### **Special risks.**

Fire can cause thick, black smoke. As a result of thermal decomposition, dangerous products can form: carbon monoxide, carbon dioxide. Exposure to combustion or decomposition products can be harmful to your health.

### **5.3 Advice for firefighters.**

Use water to cool tanks, cisterns, or containers close to the heat source or fire. Take wind direction into account.

#### **Fire protection equipment.**

According to the size of the fire, it may be necessary to use protective suits against the heat, individual breathing equipment, gloves, protective goggles or facemasks, and boots.

## SECTION 6: ACCIDENTAL RELEASE MEASURES.

### **6.1 Personal precautions, protective equipment and emergency procedures.**

For exposure control and individual protection measures, see section 8.

### **6.2 Environmental precautions.**

Product not classified as hazardous for the environment, avoid spillage as much as possible.

### **6.3 Methods and material for containment and cleaning up.**

The contaminated area should be immediately cleaned with an appropriate de-contaminator. Pour the decontaminator on the remains in an opened container and let it act various days until no further reaction is produced.

### **6.4 Reference to other sections.**

For exposure control and individual protection measures, see section 8.

For later elimination of waste, follow the recommendations under section 13.

## SECTION 7: HANDLING AND STORAGE.

### **7.1 Precautions for safe handling.**

-Continued on next page.-

# SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)



## Promyde BF845

Version: 1

Revision date: 02/03/2020

Page 3 of 7

Print date: 02/03/2020

The product does not require special handling measures, the following general measures are recommended:

For personal protection, see section 8.

In the application area, smoking, eating, and drinking must be prohibited.

Follow legislation on occupational health and safety.

Never use pressure to empty the containers. They are not pressure-resistant containers. Keep the product in containers made of a material identical to the original.

### 7.2 Conditions for safe storage, including any incompatibilities.

The product does not require special storage measures.

As general storage measures, sources of heat, radiation, electricity and contact with food should be avoided.

Keep away from oxidising agents and from highly acidic or alkaline materials.

Store the containers between 5 and 35° C, in a dry and well-ventilated place.

Store according to local legislation. Observe indications on the label.

The product is not affected by Directive 2012/18/EU (SEVESO III).

### 7.3 Specific end use(s).

Not available.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION.

### 8.1 Control parameters.

The product does NOT contain substances with Professional Exposure Environmental Limit Values. The product does NOT contain substances with Biological Limit Values.

### 8.2 Exposure controls.

#### Measures of a technical nature:

Provide adequate ventilation, which can be achieved by using good local exhaust-ventilation and a good general exhaust system.

<b>Concentration:</b>	<b>100 %</b>		
<b>Uses:</b>	<b>Adequate for extrusion applications</b>		
<b>Breathing protection:</b>			
PPE:	Particle filter mask		
Characteristics:	«CE» marking, category III. Made of filtering material, it covers nose, mouth and chin.		
CEN standards:	EN 149		
Maintenance:	Check for any tears, defects, etc. before use. Since it is disposable individual protection equipment, it should be replaced after use.		
Observations:	Does not protect worker unless properly adjusted. Follow the manufacturer's instructions regarding suitable use of the equipment.		
Filter Type needed:	P2		
<b>Hand protection:</b>			
PPE:	Non-disposable protective gloves against chemicals.		
Characteristics:	«CE» marking, category III. Check the list of chemicals for which the glove has been tested.		
CEN standards:	EN 374-1, En 374-2, EN 374-3, EN 420		
Maintenance:	A schedule for the periodical replacement of gloves should be established in order to guarantee their replacement before pollutants permeate them. The use of contaminated gloves could be more dangerous than not using gloves, since the pollutant can gradually accumulate in the glove's material.		
Observations:	They are to be replaced whenever tears, cracks or deformations are observed or when exterior dirt could reduce their strength.		
Material:	PVC (polyvinyl chloride)	Breakthrough time (min.): > 480	Material thickness (mm): 0,35
<b>Eye protection:</b>			
PPE:	Protective goggles against particle impacts.		
Characteristics:	«CE» marking, category II. Eye protector against dust and smoke.		
CEN standards:	EN 165, EN 166, EN 167, EN 168		
Maintenance:	Visibility through lenses should be ideal. Therefore, these parts should be cleaned daily. Protectors should be disinfected periodically following the manufacturer's instructions.		
Observations:	Some signs of wear and tear include: yellow colouring of the lenses, superficial scratching of the lenses, scraping etc.		

-Continued on next page.-

# SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)



## Promyde BF845

Version: 1

Revision date: 02/03/2020

Page 4 of 7

Print date: 02/03/2020

Skin protection:	
PPE:	Chemical protective clothing
Characteristics:	«CE» marking, category III. Clothing should fit properly. The level of protection must be set according to a test parameter called BT (Breakthrough Time), which indicates how long it takes for the chemical to pass through the material.
CEN standards:	EN 464, EN 340, EN 943-1, EN 943-2, EN ISO 6529, EN ISO 6530, EN 13034
Maintenance:	In order to guarantee uniform protection, follow the washing and maintenance instructions provided by the manufacturer.
Observations:	The protective clothing's design should facilitate correct positioning, staying in place without moving for the period of use expected, bearing in mind environmental factors as well as any movement or position the user might adopt while carrying out the activity.
PPE:	Anti-static safety footwear against chemicals.
Characteristics:	«CE» marking, category III. Check the list of chemicals against which the footwear is resistant.
CEN standards:	EN ISO 13287, EN 13832-1, EN 13832-2, EN 13832-3, EN ISO 20344, EN ISO 20345
Maintenance:	For correct maintenance of this kind of safety footwear, it is necessary to observe the instructions specified by the manufacturer. The footwear should be replaced as soon as any sign of damage is observed.
Observations:	The footwear should be cleaned regularly and dried when damp, although it should not be placed too close to a source of heat in order to avoid any sharp changes in temperature.



## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES.

### 9.1 Information on basic physical and chemical properties.

Appearance: Granulate

Colour: N.A./N.A.

Odour: N.A./N.A.

Odour threshold: N.A./N.A.

pH: N.A./N.A.

Melting point: 180 °C

Boiling Point: N.A./N.A.

Flash point: > 60 °C

Evaporation rate: N.A./N.A.

Inflammability (solid, gas): N.A./N.A.

Lower Explosive Limit: N.A./N.A.

Upper Explosive Limit: N.A./N.A.

Vapour pressure: N.A./N.A.

Vapour density: N.A./N.A.

Relative density: N.A./N.A.

Solubility: N.A./N.A.

Liposolubility: N.A./N.A.

Hydrosolubility: N.A./N.A.

Partition coefficient (n-octanol/water): N.A./N.A.

Auto-ignition temperature: N.A./N.A.

Decomposition temperature: N.A./N.A.

Viscosity: N.A./N.A.

Explosive properties: N.A./N.A.

Oxidizing properties: N.A./N.A.

N.A./N.A. = Not Available/Not Applicable due to the nature of the product

### 9.2 Other information.

Dropping point: N.A./N.A.

Blink: N.A./N.A.

Kinematic viscosity: N.A./N.A.

N.A./N.A. = Not Available/Not Applicable due to the nature of the product

## SECTION 10: STABILITY AND REACTIVITY.

### 10.1 Reactivity.

The product does not present hazards by their reactivity.

-Continued on next page.-

# SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

## Promyde BF845



**Version: 1**  
**Revision date: 02/03/2020**

**Page 5 of 7**  
**Print date: 02/03/2020**

### 10.2 Chemical stability.

Unstable in contact with:

- Acids.
- Bases.
- Oxidizing agents.

### 10.3 Possibility of hazardous reactions.

In certain conditions this may cause a polymerization reaction.

### 10.4 Conditions to avoid.

Avoid the following conditions:

- Heating.
- High temperature.
- Contact with incompatible materials.

### 10.5 Incompatible materials.

Avoid the following materials:

- Acids.
- Bases.
- Oxidizing agents.

### 10.6 Hazardous decomposition products.

Depending on conditions of use, can be generated the following products:

- COx (carbon oxides).
- Organic compounds.

## SECTION 11: TOXICOLOGICAL INFORMATION.

### 11.1 Information on toxicological effects.

There are no tested data available on the product.

Repeated or prolonged contact with the product can cause the elimination of oil from the skin, giving rise to non-allergic contact dermatitis and absorption of the product through the skin.

Splatters in the eyes can cause irritation and reversible damage.

a) acute toxicity;

Not conclusive data for classification.

Acute Toxicity Estimate (ATE):

Mixtures:

ATE (Dermal) = 9.216 mg/kg

ATE (Oral) = 635 mg/kg

b) skin corrosion/irritation;

Not conclusive data for classification.

c) serious eye damage/irritation;

Not conclusive data for classification.

d) respiratory or skin sensitisation;

Not conclusive data for classification.

e) germ cell mutagenicity;

Not conclusive data for classification.

f) carcinogenicity;

Not conclusive data for classification.

g) reproductive toxicity;

Not conclusive data for classification.

h) STOT-single exposure;

Not conclusive data for classification.

-Continued on next page.-

# SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)

## Promyde BF845



**Version: 1**  
**Revision date: 02/03/2020**

**Page 6 of 7**  
**Print date: 02/03/2020**

i) STOT-repeated exposure;  
Not conclusive data for classification.

j) aspiration hazard;  
Not conclusive data for classification.

### SECTION 12: ECOLOGICAL INFORMATION.

#### 12.1 Toxicity.

No information is available regarding the ecotoxicity of the substances present.

#### 12.2 Persistence and degradability.

No information is available regarding the biodegradability of the substances present.  
No information is available on the degradability of the substances present. No information is available about persistence and degradability of the product.

#### 12.3 Bioaccumulative potential.

No information is available regarding the bioaccumulation of the substances present.

#### 12.4 Mobility in soil.

No information is available about the mobility in soil.  
The product must not be allowed to go into sewers or waterways.  
Prevent penetration into the ground.

#### 12.5 Results of PBT and vPvB assessment.

No information is available about the results of PBT and vPvB assessment of the product.

#### 12.6 Other adverse effects.

No information is available about other adverse effects for the environment.

### SECTION 13: DISPOSAL CONSIDERATIONS.

#### 13.1 Waste treatment methods.

Do not dump into sewers or waterways. Waste and empty containers must be handled and eliminated according to current, local/national legislation.  
Follow the provisions of Directive 2008/98/EC regarding waste management.

### SECTION 14: TRANSPORT INFORMATION.

Transportation is not dangerous. In case of road accident causing the product's spillage, proceed in accordance with point 6.

#### 14.1 UN number.

Transportation is not dangerous.

#### 14.2 UN proper shipping name.

Description:

ADR: Transportation is not dangerous.

IMDG: Transportation is not dangerous.

ICAO/IATA: Transportation is not dangerous.

#### 14.3 Transport hazard class(es).

Transportation is not dangerous.

#### 14.4 Packing group.

Transportation is not dangerous.

# SAFETY DATA SHEET

(in accordance with Regulation (EU) 2015/830)



## Promyde BF845

Version: 1

Revision date: 02/03/2020

Page 7 of 7

Print date: 02/03/2020

### 14.5 Environmental hazards.

Transportation is not dangerous.

### 14.6 Special precautions for user.

,Transportation is not dangerous.

### 14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code.

Transportation is not dangerous.

## SECTION 15: REGULATORY INFORMATION.

### 15.1 Safety, health and environmental regulations/legislation specific for the mixture.

The product is not affected by the Regulation (EC) No 1005/2009 of the European Parliament and of the Council of 16 September 2009 on substances that deplete the ozone layer.

Product classification according to Annex I of Directive 2012/18/EU (SEVESO III): N/A

The product is not affected by Regulation (EU) No 528/2012 concerning the making available on the market and use of biocidal products.

The product is not affected by the procedure established Regulation (EU) No 649/2012, concerning the export and import of dangerous chemicals.

### 15.2 Chemical safety assessment.

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

## SECTION 16: OTHER INFORMATION.

### Classification and procedure used to derive the classification for mixtures according to Regulation (EC)

#### 1272/2008 [CLP]:

Physical hazards	On basis of test data
Health hazards	Calculation method
Environmental hazards	Calculation method

It is recommended that the product only be employed for the purposes advised.

Abbreviations and acronyms used:

CEN: European Committee for Standardization.

PPE: Personal protection equipment.

Key literature references and sources for data:

<http://eur-lex.europa.eu/homepage.html>

<http://echa.europa.eu/>

Regulation (EU) 2015/830.

Regulation (EC) No 1907/2006.

Regulation (EU) No 1272/2008.

The information given in this Safety Data Sheet has been drafted in accordance with COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.

The information in this Safety Data Sheet on the Preparation is based on current knowledge and on current EC and national laws, as far as the working conditions of the users is beyond our knowledge and control. The product must not be used for purposes other than those that are specified without first having written instructions on how to handle. It is always the responsibility of the user to take the appropriate measures in order to comply with the requirements established by current legislation. The information contained in this Safety Sheet only states a description of the safety requirements for the preparation, and it must not be considered as a guarantee of its properties.